## 1-PACK EPOXY PRIMER



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Wallmaax Paints 1-Pack Epoxy Primer is an epoxy based metal primer that offers best-in-class rust protection to metal surfaces.



## **SALIENT FEATURES**

## **Protection**

Supreme protection against rust - 50 times stronger than ordinary metal primer

## Anti-corrosive

Formulated with special epoxy based formula to provide very strong anti-corrosive property

## Usage

Ready to use - No need for any dilution

## **Performance**

Wallmaax 1-Pack Epoxy Primer offers excellent corrosion protection to mild steel surfaces under moderate to high humid conditions. Its excellent adhesion property to the mild steel surface makes it a long durable anti rust finish. It can be applied on both interior  $\boldsymbol{\epsilon}$  exterior. The cured film may be overcoated with all performance based topcoats like 2K PU etc...

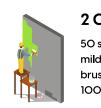
## **PRODUCT FEATURES**

# Available Packs 1 ltr 4 ltr 10 ltr 20 ltr

Shelf life: 1 year from date of manufacture in original tightly closed containers away from direct sunlight and excessive heat.

# Available Colors 2 \* \*Currently available in 2 shades as per the shade card. Finish > High Sheen > Satin Finish

## Coverage



2 COATS

50 sq.ft\* on smooth mild steel surface by brushing to get 80 – 100 microns DFT

Need to have a forced coverage of 50 sq.ft. Actual coverage will however vary depending upon the nature / porosity of the substrate.

## **APPLICATION PARAMETERS**

APPLICATION	THINNER	DILUTION %		DATING RIOD
STEP 1 RUST REMOVAL	REMOVE EXISTING RUST IF ANY BY CHIPPING, SCRAPING OR USING ANY SUITABLE SOLVENT.			
STEP 2 SANDING	SAND THE SURFACE WITH EMERY PAPER 180 AND WIPE CLEAN.			
STEP 3 WALLMAAX PAINTS GREY 1-PACK EPOXY PRIMER*	WALLMAAX PAINTS THINNER	BRUSH : NO DILUTION SPRAY : 6-8% DILUTION	BRUSH 85 - 100	8 HRS
STEP 4 SANDING	SAND THE	SAND THE SURFACE WITH EMERY PAPER 320 AND WIPE CLEAN.		
STEP 5 KNIFING PASTE FILLER	МТО	BASED ON REQUIREMENT	BASED ON REQUIREMENT	6 - 8 HRS
STEP 6 SANDING STEP 7	SAND THE SURFACE WITH EMERY PAPER 180 AND WIPE CLEAN.			
WALLMAAX PAINTS GREY 1-PACK EPOXY PRIMER*	WALLMAAX PAINTS THINNER	BRUSH : NO DILUTION SPRAY : 6-8% DILUTION	BRUSH 85 - 100	8 HRS

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## **ADDITIONAL INFORMATION**



## **POST PAINTING CARE**

For the best performance of the paint, ensure proper cleaning of all dust, oil and external particles, if any, at regular intervals of six months.

## **TECHNICAL DETAILS**

- 1. Sheen levels: N/A
- **2. Flash point IS1O1/1987 Part 1 Sec 6:** > 25°C (95°F)

## **PRECAUTIONS**

- » Do not apply when ambient temperature is less than 10°C or if the temperature might drop to this level within 4 hrs of application.
- » Do not over-thin or over-extend the brush.
- » Stir well and strain before use.

## **SAFETY FEATURES**

- » Kindly refer to the MSDS for Wallmaax Paints Epoxy Primer which gives detailed information on safety measures while handling the paint, which is available on request.
- » Store the product at ambient conditions in well ventilated locations and away from the source of ignition and fire.
- » Do not apply when ambient temperature is less than 10°C or if the temperature might drop to this level within 4 hours of this application.
- » Avoid eye and skin contact. In case of eye and skin contact, wash with plenty of clean water.
- » Do not inhale or ingest. In case of inhalation move to fresh air and seek medical attention if the systems persists in both the cases.
- » Use protective equipment like rubber / polyethylene gloves, safety goggles / glasses, face mask while handling the paint.
- » Stir well and strain before use.

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www.shop.wallmaaxpaints.com



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